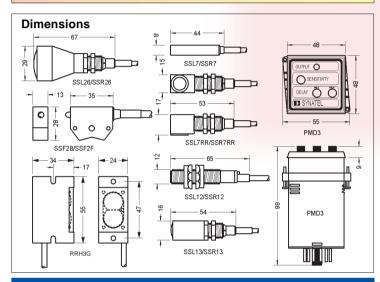
Synatel produce a range of photoelectric sensors, in different styles and packages, to suit a wide variety of applications. The sensors are available as; throughbeam (object 'breaks' the sensing beam), reflex (object reflects light back to sensor) or polarised retro-reflex units (sensor works with a reflector and the object 'breaks' the beam).

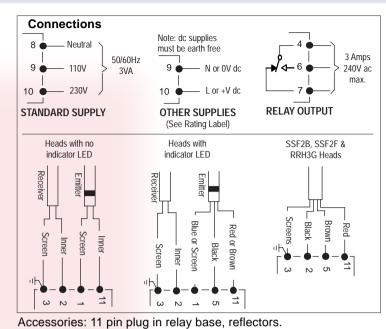
MODULAR RANGE SERIES SSP1

An 11 pin, international relay base, plug-in control module (PMD3) for use with a range of heads to fulfil a variety of applications.





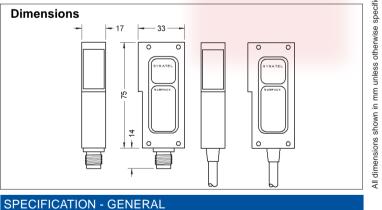
SPECIFICATION -	MODULAR SE	NSO	R HEADS	
Туре	Range (metres)	Weight	Material	
Through Beam				
Emitter SSL7	1.25M	70g	Anodised Aluminium	
Receiver SSR7	1.25M	70g	Anodised Aluminium	
Emitter SSL7RR	1.25M	90g	Anodised Aluminium	
Receiver SSR7RR	1.25M	3	Anodised Aluminium	
Emitter SSL12	1.0M	75g	Moulded Polycarbonate	
Receiver SSR12	1.0M	75g	Moulded Polycarbonate	
Emitter SSL13	5.0M	90g	Brass/Anodised Aluminium	
Receiver SSR13H	5.0M	90g	Brass/Anodised Aluminium	
Emitter SSL26	10M	100g	Brass/Nylon	
Receiver SSR26	10M	100g	Brass/Nylon	
Retro Reflex				
RRH3G	2.0M	110g	Moulded ABS	
Reflex				
SSF2B Unfocussed	0.05M	95g	Moulded Polycarbonate	
SSF2F Focussed	0.02M optimum	95g	Moulded Polycarbonate	
SPECIFICATION - PMD3 MODULE				
Supply (Standard Unit)	110/230V ac 50/60 Hz, 3VA			
Output	S.P.C.O relay.	240V	3A non-inductive	
Output Mode			sed (output off with beam	
	broken). For re	verse	e operation, <i>normally on</i>	
			add suffix 'X' after model	
	number. (PMD	3 X)		
Operating Temp.	-10° to +50°			
Operating Speed	5 per second m			
Operating Range			ad used from chart above	
Termination	11 pin plug in r			
Sensitivity	0 to 100% adju			
Time Delay			sec. Other times to order	
Indication	Output energis			
Enclosure		(mod	ified PPO) & Acrylic	
Protection	IP40			
Weight	230g			



SLIMPACK RANGE

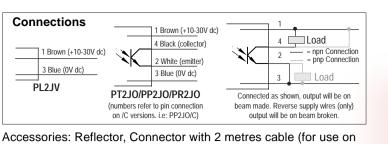
A range of reflex, polarised retro-reflex and through beam heads in a compact format ideal for many different applications.





Supply	10-30 V dC				
Output	Fully protected, of	pto-isolated trans	sistor.		
	Rated@ 100mA 3	30V dc max.			
Indication	Output state and	variable intensity	alignment		
Termination	2M PVC sheathe	d cable or 4 pin o	onnector		
Sensitivity	0-100% on receiv	er, reflex and ret	ro reflex		
SELECTION CH	HART				
Model	Туре	Operating Range	Weight		
PP2JO	Retro Reflex	5.0M	280g		
PP2JO/C	Retro Reflex	5.0M	100g		
PR2JO	Reflex	Reflex 0.75M 280g			
PR2JO/C	reflex	reflex 0.75M 100g			
PT2JO	Receiver \	6.014	280g		
PL2JV	Emitter /	6.0M	280g		
PT2JO/C	Receiver \	6.0M	100g		
PL2JV/C	Emitter /	0.0101	100g		

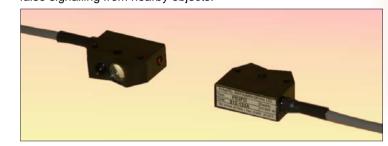
Models with '/C' after type number require a connector.

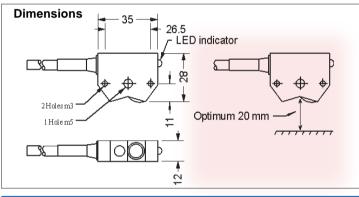


connector '/C' versions only)

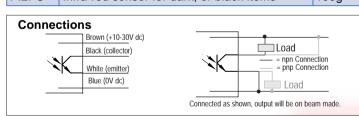
MINIFLEX REFLEX SENSOR

Short range adaptable reflex sensors in infra red and visible light formats. These units are ideal for packaging and labelling machines where the focussed, short range operation prevents false signalling from nearby objects.



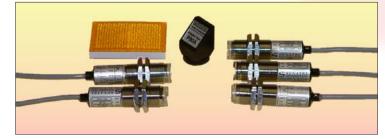


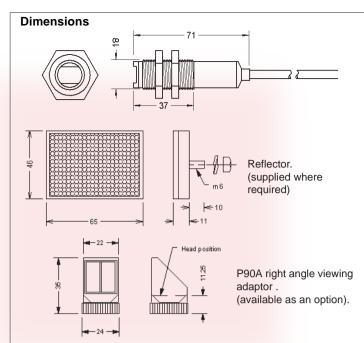
	SPECIFI	CATION -	GENERAL		
	Supply		10-30V dc		
j	Output		Fully protected, opto-isolated transis	tor.	
			Rated@ 100mA 30V dc max.		
<u>)</u>	Operating	g Range	0-0.05M max, 0.02M optimum		
	Indication		Output On LED		
	Termination		2M PVC sheathed cable		
	SELECT	ION CHAF	RT		
	Model	Туре	Type		
	PE2FO		Visible red light suitable for most applications 1		
	PI2FO	O Infra-red sensor for dark, or black items		100	
:					



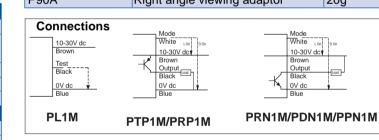
OPTIBEAM RANGE

A range of 18mm sensors in through beam, non-polarised retroreflex, polarised retro-reflex and reflex formats. These units provide a very cost effective solution to a wide range of different applications throughout industry.





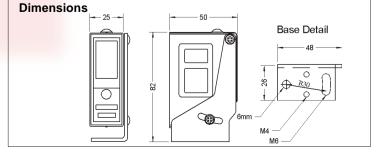
Supply	10-30V dc		
Output	Fully protected, opto	o-isolated trans	istor.
	Rated@ 100mA 30\	/ dc max.	
Indication	Output state		
Termination	2M PVC sheathed of	able	
Sensitivity	0-100% on receiver	, reflex and retr	o reflex
SELECTION CHAP	RT		
Model	Туре	Operating Range	Weight
PRN1M	Reflex npn	0.4M	100g
PRP1M	Reflex pnp	0.4M	100g
PDN1M	Retro-reflex npn	2.0M	100g
PPN1M (polarised)	Retro-reflex npn	1.0M	100g
PTP1M	Receiver pnp	0.014	100g
PL1M	Emitter 8.0M 100g		
P90A	Right angle viewing adaptor 20g		

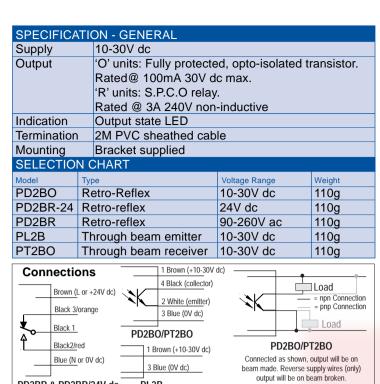


OPTABEAM RANGE

An economic range of robust sensors for dc and ac applications supplied as complete units with universal fixing brackets and reflectors (if needed). Operating ranges are: retro-reflex 4m distance, through beam 8m distance.







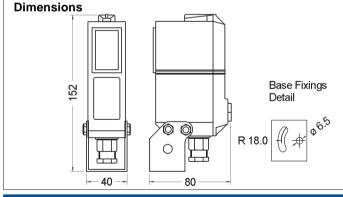
UNILIGHT RANGE

PD2BR & PD2BR/24V dc

A robust and heavy duty range of sensors, all with universal voltage power supplies, sensitivity controls and time delays. Available in through beam, polarised retro-reflex and background suppressed reflex formats. Units are complete with a universal mounting bracket.

PL2B





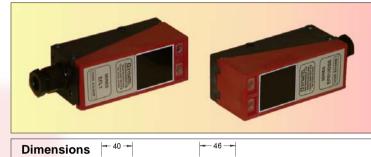
SPECIFICATION	N - GENERAL			
Supply	12-240V ac/dc	12-240V ac/dc		
Output	S.P.C.O relay rated non-inductive	S.P.C.O relay rated at 3A 240V ac max.		
Indication	Output state and va	ariable intensity	/ alignment	
Sensitivity	0-100% on receiver	r, reflex and ref	ro reflex	
Time Delay	0-5 seconds on bea	am make and b	eam break	
SELECTION CH	IART			
Model	Туре	Operating Range	Weight	
UP2ART	Retro-reflex	5.0M	280g	
UR2ART	Reflex	0.75M	280g	
UM2ART	Clear glass/plastic			
	sensor retro-reflex	1.0M	280g	
UT2ART	Receiver	8.0M	280g	
UL2AV	Emitter /	O.UIVI	280g	
UY2ART	Background			
	suppressed reflex	1.0M	280g	

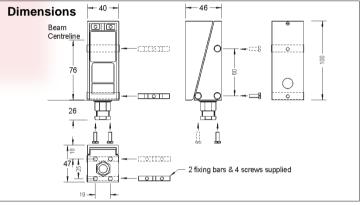
Accessories: Reflectors

Connections Normally Open UT2ART Neutral (-Neutral (-) UR2ART UL2AV IIY2ART

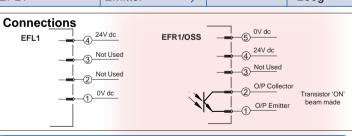
EF RANGE

A set of through beam sensors, working on 24V dc supply. Quick disconnect, a single screw holds the units together and the cabling is via a plug-in screw terminal block. Units are complete with mounting bars.



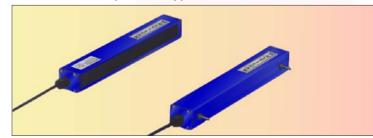


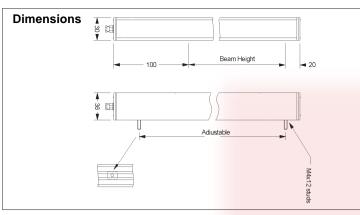
SPECIFICATION - GENERAL					
Supply	24V dc	24V dc			
Output	Opto-isolated protected transistor. 30V dc 100mA max rating. npn or pnp configurable.				
Indication					
Sensitivity	N/A				
Time Delay	N/A				
SELECTION CHART					
Model	Туре	Operating Range	Weight		
EFR1/OSS	Receiver \	6.0M	200g		
EFL1	Emitter /	-0.0IVI	200g		
Connections					



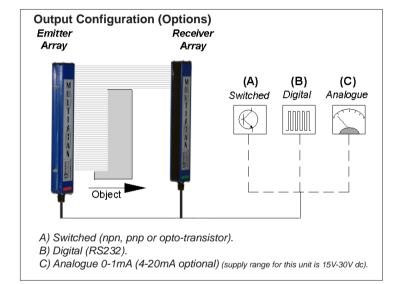
MULTIBEAM RANGE

ersatile and adaptive through beam sensor arrays suitable for eight or object detection anywhere within a specified light curtain. output can be either analogue, digital or switched (transistor), or a ombination to suit particular applications.





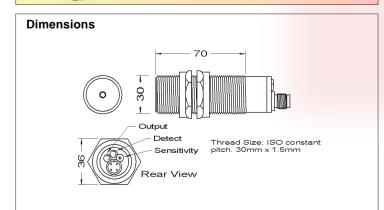
10-30V dc (15-30V dc analogue o/p units) Optional choice of: switched (npn, pnp or opto-transistor, digital RS232, analogue 0-1mA or 4-20mA Output state LED Operating Range 100mm upto 2M max. Beam Pitch 3mm No. of Beams 30 standard, may be increased in multiples of 30 M4 x 12mm adjustable fixing studs (supplied)



PB1TS2/C Sensor

This is a broad beam sensor and is typically used on bottling lines, and will work with either glass or plastic containers. The sensor will ignore small gaps between bottles etc.





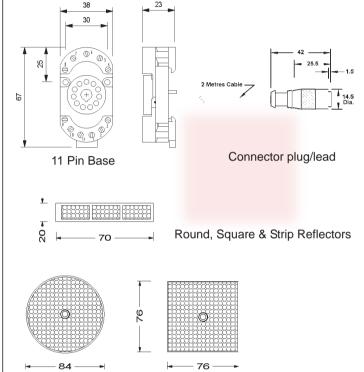
SPECIFICATION - GENERAL			
Supply	10-30V dc		
Output	1 npn Rated @ 30V dc		
	1 pnp / 100mA max.		
Indication	Output state and Detect LED's		
Sensitivity	Adjustable 0-100%		
Weight	120g		

Connections	
1 brown (+v) (10-30V dc)	
4 black (pnp Output)—	
2 white (npn Output) — — — — — — — — — — — — — — — — — — —	
3 blue (0v dc)	

Accessories: Connector

ACCESSORIES

A range of ancillary items for use with specified synatel units.





Walsall Road, Norton Canes, Cannock, Staffordshire. WS11 9TB UK Tel: +44 (0) 1543 277003 Fax: +44 (0) 1543 271217

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PHOTOELECTRIC SENSOR CATALOGUE







counters & tachometers





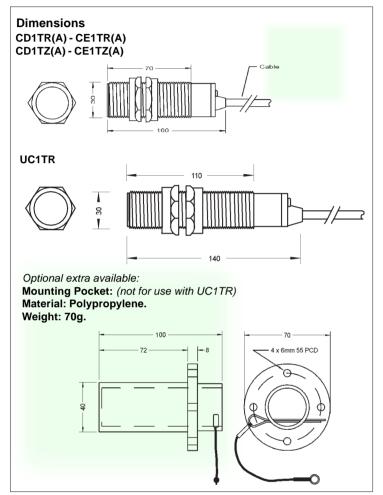




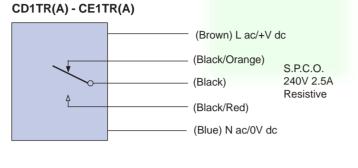
CAPACITIVE SENSORS

30mm diameter enclosures, multivoltage supply with relay output or 2 wire FET output versions.





Connections CD1TZ(A) - CE1TZ(A) Load (Blue) L ac/+V dc Note: Output rated @ 200mA max. Load must have same voltage rating as supply being used. (Black) N ac/0V dc



'D' variation sensors CD1T#(A) output ON when sensing. 'E' variation sensors CE1T#(A) output OFF when sensing.

2 wire units C#1T**Z**(A): supply voltage is 24-240V ac/dc. 5 wire unitsC#1T**R**(A): supply voltage is 12-24V ac/24-240V dc.

C#1T#(A) ATEX category: ® II 1D (Zone 20).

SPECIFICATION - GENERAL			
	UC1TR		
Supply	12-240V dc/24-240V ac.		
Output	SPCO relay		
Output Rating	2.5A 240V ac maximum.		
	Non-inductive.		
Output State	Programmable		
Operating Range	25mm Typical.		
Hysteresis	15% of Operating range.		
Ambient Temp.	-15°C to +50°C.		
IP Rating	IP65.		
Number of cores	5		
Weight	260g		

SPECIFICATION -	GENERAL			
	CD1TR(A)	CE1TR(A)	CD1TZ(A)	CE1TZ(A)
Supply	12-240V d	lc/24-240V ac.	24-240V ac/dc	
Output	SPO	CO relay	2 wire FET	
Output Rating	2.5A 240V ac m	aximum. Non-inductive.	200mA n	naximum.
Output State	Normally OFF	Normally ON	Normally OFF	Normally ON
Operating Range	25mm Typical.			
Hysteresis	15% of Operating range.			
Ambient Temp.	p15°C to +50°C.			
IP Rating		IP65.		
Number of cores	5			2
Weight	325g 300g		00g	
Note: To pressent	Note: To prove the demand to units 2 units agreed MUCT be usined in parison with a leadingle utestar and NOT directly.			

Note: To prevent damage to units, 2 wire sensors <u>MUST</u> be wired in series with a load/relay/contactor and <u>NOT</u> directly across supply being used.



Walsall Road, Norton Canes, Cannock, Staffordshire. WS11 9TB UK

> Tel: +44 (0) 1543 277003 Fax: +44 (0) 1543 271217

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PROXIMITY SENSOR CATALOGUE

2

photoelectric sensors



proximity sensors



peed monitors



counters & tachometers



level control sensors



special systems





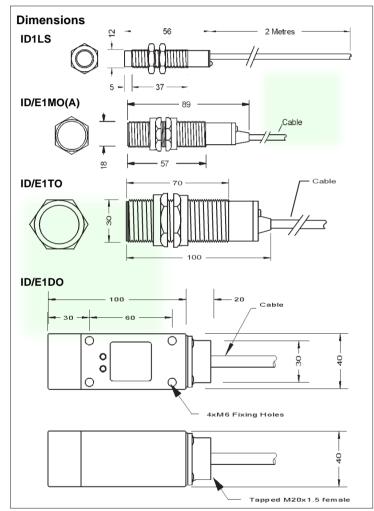
PROXIMITY SENSOR RANGE

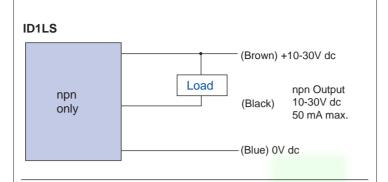
Synatel manufacture a range of proximity sensors, both inductive and capacitive, in a variety of enclosures ranging from a 12mm diameter dc type upto a 40mm DIN standard limit switch style; multivoltage with relay output. Units are available with ATEX and IEC Ex certification

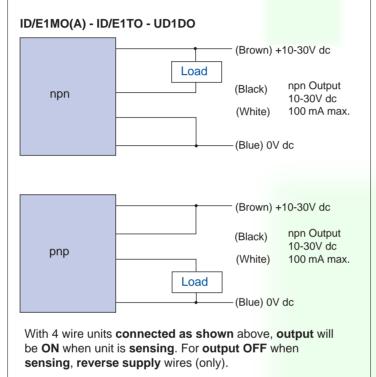
DC INDUCTIVE SENSORS

Consists of 12. 18, 30mm dia. plus DIN standard limit switch style. All units work from 10-30V dc supplies and provide transistor output for signalling/control purposes.









ID/E1MO(A) ATEX category: II 1D (Zone 20).
ID/E1MO(AG) ATEX category: II 2G 1D EEx m IIB (Zone 0/20).

Sensor attachment accessory available (Whirligig), Targets are fully protected, no further guarding required. See Speed Monitoring Catalogue (Section 3), for details.

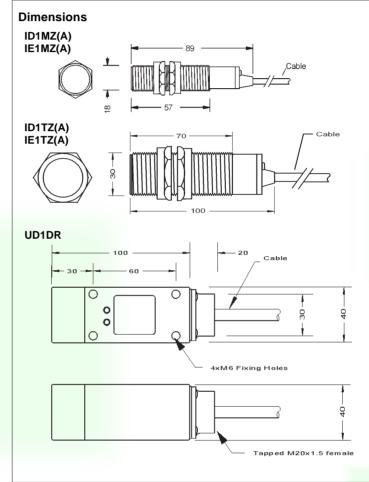
	ID1LS (12mm)	ID/E1MO(A) (18mm)	ID/E1TO(A) (30mm)	ID/E1DO (Limit Switch)	
Supply					
Output	npn transistor.	Fully opto-isola	ted transistor, reverse and over	voltage protected.	
			npn/pnp configureable.		
Output Rating	30V 50mA max.	30V 100ma Max.			
Output State	Normally OFF.	User selectable.			
Operating Range	4mm	8mm 12mm			
Hysteresis	15% of Operating range.				
Ambient Temp.	-15°C to +50°C.				
IP Rating	IP65.				
Number of cores	3	4 (2 cores connect together to give npn or pnp connection).			
Weight	75g	260g	300g	325g	

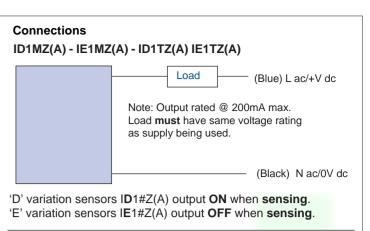
Note: ID/E1MO(A) is also available with Gas Hazard approval -unit becomes ID/E1MO(AG). Suitable for gas group 2B. Supply must be fused (see manual supplied with unit). All other details are as stated above.

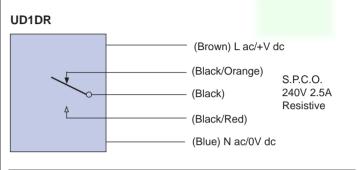
MULTI-VOLTAGE INDUCTIVE SENSORS

Consists of 18 and 30mm, 2 wire versions (24-240V ac/dc), plus DIN standard limit switch package (12-240V dc/24-240V ac) with relay output.









2 wire units: supply voltage is 24-240V ac/dc. 5 wire units: supply voltage is 12-24V ac/24-240V dc.

I#1MZ(A) ATEX category: ® II 1D (Zone 20). I#1MZ(AG) ATEX category: ® II 2G 1D EEx m IIB (Zone 0/20).

Sensor attachment accessory available (Whirligig), Targets are fully protected, no further guarding required. See Speed Monitoring Catalogue (Section 3), for details.

GENERAL			
ID1MZ(A)-IE1MZ(A) (18mm)	ID1TZ(A)-IE1TZ(A) (30mm)	UD1DR Limit switch	
24-240	V ac/dc.	12-240V dc/24-240V dc.	
2 wire	FET.	SPCO relay.	
200mA m	aximum.	2.5A 240V ac maximum	
'D' normally OFF, 'E' normally ON.		Normally OFF.	
8mm 12mm			
15% of Operating range.			
	-15°C to +50°C.		
IP65.			
2		5	
260g	300g	325g	
	ID1MZ(A)-IE1MZ(A) (18mm) 24-240 2 wire 200mA m 'D' normally OFF 8mm	ID1MZ(A)-IE1MZ(A) (18mm)	

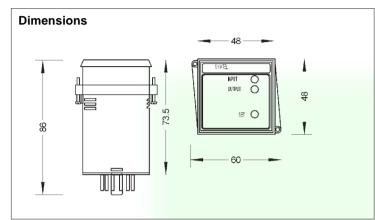
Note: To prevent damage to units, 2 wire sensors <u>MUST</u> be wired in series with a load/relay/contactor and <u>NOT</u> directly across supply being used.

Note: ID1MZ(A) & IE1MZ(A) are also available with Gas Hazard approval -units becomes I#1MZ(AG). Suitable for gas group 2B. Supply <u>must</u> be fused (see manual supplied with unit). All other details are as stated above.

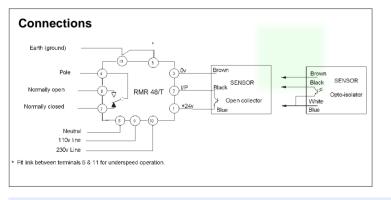
MODUSLIP UNDERSPEED RMR48/T

An underspeed module in a 48mm DIN standard enclosure, can also be used for overspeed detection. Single pushbutton calibration for set running speed and start up delay.



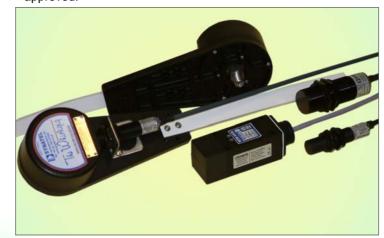


ODEOUEIOATION	OFNEDAL
SPECIFICATION -	GENERAL
Supply	110/230V ac 50/60Hz.
Operating Temp	-10°C to +50°C.
Operating Speed	1-10,000 PPM.
I.P. Rating	IP40.
Operating Distance	Dependant upon sensor used.
Output	S.P.C.O Relay. 5A 240V ac maximum.
Output State	Output energised @ set running speed,
	de-energises if rotation falls 20% or more
	below set speed.
Calibration	Start-up delay and set running speed user
	programmable via pushbutton.
Start-Up Delay	Programmable start-up delay. Output
	energises for time period irrespective of
	incoming pulse signal, allows machinery to
	achieve running speed. Max. 30 seconds.
Indication	LED indication of input pulses and output
	energised.
Input Device	npn transistor or contact input. Any Synatel
	dc inductive proximity sensor is suitable.
Weight	210g.

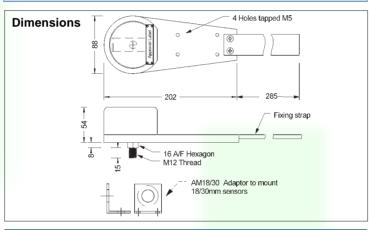


WHIRLIGIG SPEED MONITORING ATTACHMENT

A low cost, fully contained speed monitoring attachment, allowing easy fitting of all Synatel 18/30mm and DIN standard limit switch style proximity sensors/ speed monitors. Simple M12 fixing. Targets are fully enclosed and require no further guarding. ATEX approved.



Whirligig ATEX category: Will 1GD c (Zone 0/20).



SPECIFICATION - GENERAL	
Fixing	M12 x 1.75mm pitch stainless steel stud.
Mechanical Fitting	Reinforced flexible strap. Attach to static part of installation.
Bearing	Single deep groove stainless steel ball race. Sealed for life.
Body Material	Moulded Co-polymer.
Other Parts	Stainless Steel.
Maximum Speed	500 RPM.
Targets	2 pulses per revolution, (PPR) as standard. 1, 4 or 8 pulses available as an option.
Weight	410g.

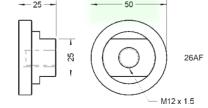
MAGCON

Also Available

Ideal for use in existing installations where it may not be possible to drill shaft end, or for temporary speed monitoring applications.

Weight: 280g.

Rare earth magnetic WG1 fixing. No drilling required. Simply screw the WG1 unit onto the magcon and place on end of shaft.



Walsall Road, Norton Canes, Cannock, Staffordshire. WS11 9TB UK

> Tel: +44 (0) 1543 277003 Fax: +44 (0) 1543 271217

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SPEED MONITORING CATALOGUE



photoelectric sensors



proximity sensors



speed monitors



counters & tachometers



level control sensors



special systems





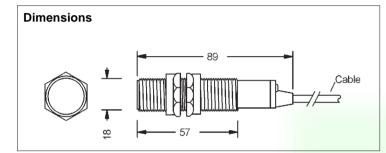


A range of stopped motion, over or underspeed monitors, designed and manufactured in the UK by Synatel, available as self contained units or in modular form with separate proximity sensors. ATEX/IEC Ex units available for hazard areas.

ROTASTOP STOPPED MOTION SU1MZ(A)

An 18mm dia unit, fully self contained, incorporating a proximity sensor and associated stopped motion circuitry. The unit detects a stud on a shaft and the output maintains it's 'on' state whilst the target is moving. Ideal for chain & gear driven shafts. For belt driven applications see PU1TZ(A)/PU1TR(A).





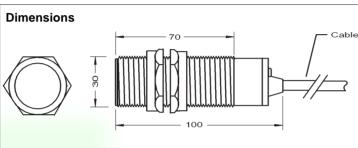
SPECIFICATION -	GENERAL
Supply	24-240V ac/dc.
Operating Temp	-15°C to +50°C.
Operating Speed	15-3600 PPM.
I.P. Rating	IP65.
Operating Distance	8mm max (ferrous target - 18mm dia. min.)
Output	Two wire FET. Maximum. current 200mA. Vdrop= 8V maximum.
Output State	Output ON (energised) while shaft running and at least one pulse received within every 4 second.
Time Delay	4 seconds. Output de-energises after this time period if no input is detected. Alternative delays available.
Start-Up Delay	On application of supply. Output energises for 4 seconds to allow machinery to achieve normal running speed.
Indication	LED indication of input pulses and output energised.
Weight	260a.

Note: **SU1MZ(A)** is also available with Gas Hazard approval - unit becomes **ID/E1MO(AG)**. Suitable for gas group 2B. Supply **must** be fused (see manual supplied with unit). All other details are as stated above.

ROTASLIP UNDERSPEED PU1TZ(A)/PU1TR(A)

A 2 wire, FET output - PU1TZ(A) or a 5 wire, relay output - PU1TR(A) underspeed sensor. The unit detects a stud or bolt on a shaft and indicates a fault condition if input speed falls by 20% or more below set running speed.





SPECIFICATION - GENERAL	
Supply-PU1TZ(A)	24-240V ac/dc.
Supply-PU1TR(A)	12-240V dc/24-240V ac
Operating Temp	-15°C to +50°C.
Operating Speed	10-3600 PPM.
I.P. Rating	IP65.
Operating Distance	12mm max (ferrous target - 25mm dia. min.)
Output-PU1TZ(A)	Two wire FET. Maximum current 200mA.
	Vdrop = 8V maximum.
Output-PU1TR(A)	SPCO relay. 3A 240V ac max. Non-inductive.
Output State	Output energised @ set running speed,
	de-energises if rotation falls 20% or more
	below set speed.
Calibration	Start-up delay and set running speed user
	programmable using a magnet (supplied)
	applied to a target area on body of sensor.
	Automatically calibrates to 20% under
0	normal running speed.
Start-Up Delay	Programmable start-up delay. Output
	energises for time period irrespective of
	incoming pulse signal, allows machine to
1 1 4	achieve running speed. Max. 30 seconds.
Indication	LED indication of input pulses and output
167 1 1 4	energised.
Weight	300g.

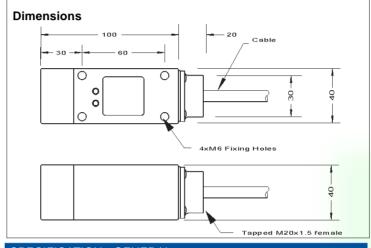
Connections 2 wire SU1MZ(A) & PU1TZ(A) units Load (Blue) L ac/+V dc Note: Output rated @ 200mA max. Load must have same voltage rating as supply being used. (Black) N ac/0V dc



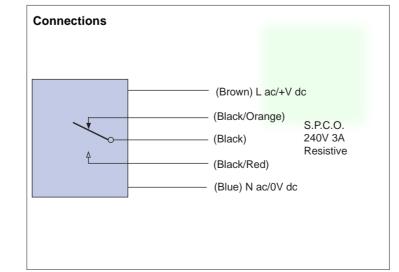
ROTAMATIC UNDERSPEED PU1DR(A)

A DIN standard limit switch packaged underspeed monitor with relay output. Output given if input speed falls by 20% or more below set running speed.





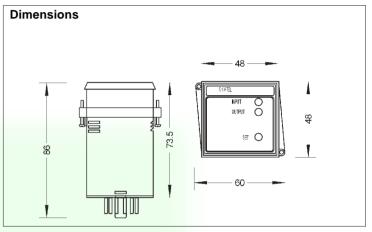
SPECIFICATION - GENERAL	
Supply	12-24V dc/24-240V ac.
Operating Temp	-15°C to +50°C.
Operating Speed	10-3600 PPM.
I.P. Rating	IP65.
Operating Distance	12mm max (ferrous target - 25mm dia. min.)
Output	S.P.C.O Relay. 3A 240V ac maximum.
Output State	Output energised @ set running speed,
	de-energises if rotation falls 20% or more
	below nominal speed.
Calibration	Start-up delay and set running speed user
	programmable using a magnet (supplied)
	applied to a target area on body of sensor.
	Automatically calibrates to 20% under
	normal running speed.
Start-Up Delay	Programmable start-up delay. Output
	energises for time period irrespective of
	incoming pulse signal, allows machine to
	achieve running speed. Max. 30 seconds.
Indication	LED indication of input pulses and output
	energised.
Weight	500g.



MODUSTOP STOPPED MOTION LSM48

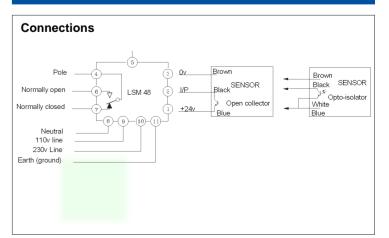
Non contact, solid state unit. 48mm din standard enclosure, adjustable input signal time delay with relay output. Ideal for gear & chain driven applications. See RMR48/T for belt driven applications.





SPECIFICATION - GENERAL	
Supply	110/230V ac 50/60Hz.
Operating Temp	-15°C to +50°C.
Operating Speed	1-10,000 PPM.
I.P. Rating	IP40.
Operating Distance	Dependant upon sensor used.
Output	S.P.C.O Relay. 5A 240V ac maximum.
Output State	Output energised providing at least on input
	pulse is received within time period set on
	top plate of module. Output de-energises if
	no pulse received within time period.
Calibration	Adjustable potentiometer sets input delay.
Start-Up Delay	Output energises for set time period and
	ignores incoming pulse signal, allowing
	machinery to reach running speed.
Indication	LED indication of input pulses and output
	energised.
Input Device	npn transistor or contact input. Any Synatel
	dc inductive proximity sensor is suitable.
Weight	210g.

Note: Standard input time delay is **1.5-15 seconds**. Other time periods available to order are: **0.3-3 seconds**, **3-30 seconds** or **6-60 seconds**.



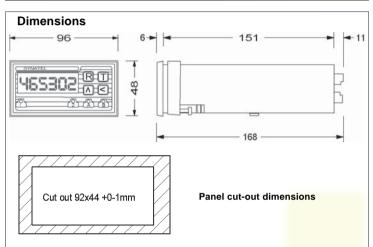
COUNTER AND TACHOMETER DISPLAYS

Synatel manufacture and supply a range of digital display units suitable for applications including: counting, batching, totalising or speed indication purposes. Units either have a panel cut-out of 96 x 48mm or 144 x 72mm (DIN standard).

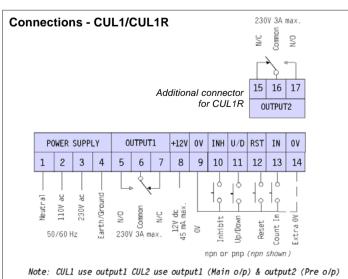
CUL1/CUL1R COUNTER/TACHOMETER

Multi function unit with relay outputs can be user programmed as a counter, tachometer or dwell timer. High brightness vacuum fluorescent display. NPN, PNP or contact input, speeds up to 10Khz.





SPECIFICATION - GENERAL		
Supply	110/230V ac or 10-30V dc as specified.	
Consumption	3VA.	
Sensor Supply	12V dc smoothed, unstabilised 45mA max.	
Input	NPN, PNP or volt free contact.	
Input Speed	10KHZ Max.	
Output-CUL1	SPCO relay rated @ 5A ac non-inductive.	
Output-CUL1R	2 x SPCO relay rated @ 5A ac non-inductive.	
Programming	Via front panel pushbutton membrane.	
Memory Retention	10 year memory of programme settings	
Protection	IP41.	
Connection	Plug-in screw terminals on rear of unit.	
Weight	400g.	



Variations available are: **CUL1** - Single relay output. programmable as a counter, speed indicator or dwell/bake time indicator, 5 digits, programmable divide/multiply function. Auto or manual reset.

CUL1R - Twin relay output, Programmable counter, tachometer or dwell/bake time indicator, suitable for batching, slowdown and stop control etc. 5 digits.

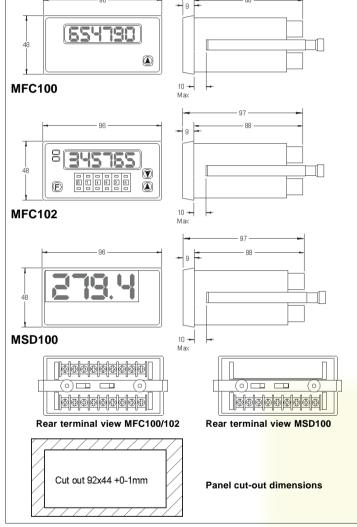
Dimensions

MFC100/102 - MSD100 COUNTER/TACHOMETER

batching, speed display or dwell/bake time indication.

The 'Multicount' series are a highly cost effective range of

digital displays which can be user programmed for counting,



SPECIFICATION - GENERAL		
Supply	110/230V ac.	
Consumption	3VA.	
Sensor Supply	12V dc smoothed, 60mA max.	
Input	NPN or volt free contact.	
Input Speed	2.5KHZ Max.	
Output-MFC100	None.	
Output-MFC102	2 x SPCO relay rated @ 5A ac non-inductive.	
Output-MSD100	SPCO relay rated @ 5A ac non-inductive. Can	
	be used for underspeed control applications etc.	
Programming	Via front panel pushbuttons, slide switches	
	and rotary switch.	
Memory Retention	10 year memory of programme settings	
Protection	IP41.	
Connection	Screw terminals on rear of unit.	
Weight	400g.	

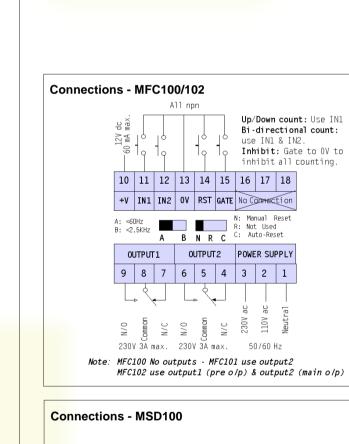
Variations available are:

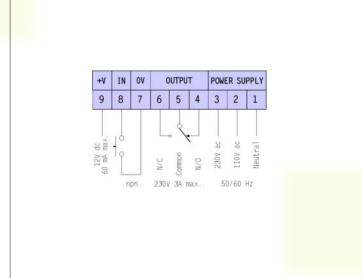
MFC100 - Totalising counter, 6 digits, programmable divide/ multiply function. Auto or manual reset.

MFC102 - Twin relay output, suitable for batching, slowdown and stop control etc. 6 digits. Programmable.

MSD100 - Tachometer or dwell time/bake time indication.

4 digits. Auto-adjusting floating decimal point. Relay output which can be used for underspeed signalling.

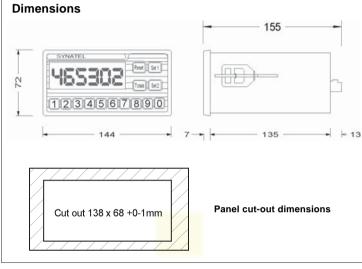




SLIC - SPECIAL FUNCTION

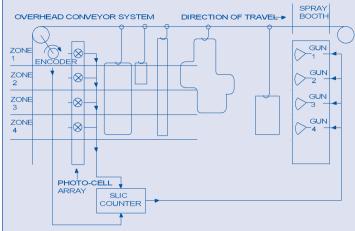
Non-standard, special function counter/tachometer unit with special input and/or output configuration. Digital or analogue input capability. Relay, opto-isolated transistor or analogue outputs with RS232 communication facility. High brightness vacuum fluorescent display.





SPECIFICATION - GENERAL.	
	selection of the following specifications:
Supply	110/230V ac plus a selection of dc supplies.
dc Supply Out	24V output available when mains powered. Reverse and over-volt protected.
Inputs	6 circuits, referenced to 24V dc supply.
	2 optionally connected as a quadrature
	decoder. Fast/Slow response selectable
	(common control). pnp/npn selectable
	(common control). ESD protected.
Outputs	4 x Normally open relay contacts, 5A 240V ac non-inductive maximum.
Keyboard	Membrane, 14 keys, 0-9, Reset, Totals, Set1 & Set 2.
General	Power fail detection with battery back-up, sufficient for at least 1 month.
Protection	IP41.
Connection	Screw terminals on rear of unit.
Weight	530g.

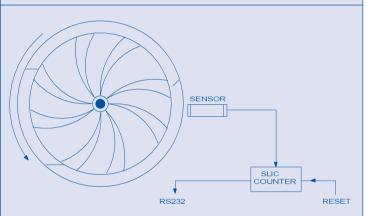
Application Examples



Spray Control System

The object is to spray each item using guns 1-4 as appropriate, wasting as little paint as possible.

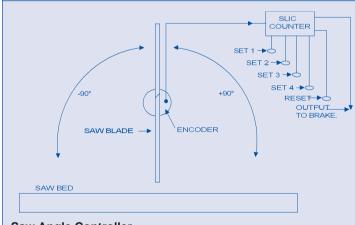
Items are detected by photo-cells which must be mounted outside the spray booth and the SLIC records the number of encoder pulses for which the item is detected. This information transfers into a shift register which tracks the item from the photo-cell to the spray guns to spray the object. Facilities are incorporated to over or underspray the object if necessary.



Gyro Test Unit

The Turbine is run up to a specific speed of 1400 RPM and then allowed to free wheel.

The unit displays speed and when the speed falls to 11000 RPM it switches to displaying lapsed time. When the speed falls to 800RPM the time is displayed until the next test sequence. An RS232 output is provided for analysis by computer.



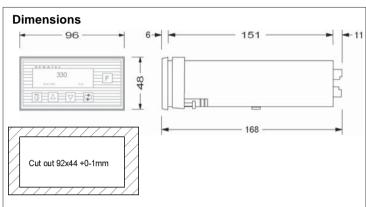
Saw Angle Controller

The SLIC displays the angular position of the saw and provides an output to apply a brake at one of four preset settings. The presets are set on the SLIC which displays to an accuracy of 0.1. An adjustable dead band can be incorporated. The reset resets the display to 90.0 which then reads + and - zero to 90.0 dependent upon the direction of rotation. The display is scaleable to suit any encoder.

CTU1/CTU2 WITH GRAPHICS PANEL

Special function counter/tachometer unit with alpha-numeric graphic panel (back lit), ideal for displaying measured units or alert/warnings if signals go outside set parameters. Programming socket incorporated on rear of unit.





SPECIFICATION - GENERAL.	
	election of the following specifications:
Supply	110/230V ac 10-30V dc.
dc Supply Out	24V output available when mains powered.
	Reverse and over-volt protected.
Inputs	3 circuits, referenced to 24V dc supply.
	Fast/Slow response selectable (common
	control). pnp/npn selectable (common
	control). ESD protected.
	10KHz true quadrature.
	Bi-directional counting.
Outputs	SPCO relay contacts, 5A 240V ac non-
	inductive maximum. Optically isolated
	100mA @ 350V ac/dc (1500V isolation).
	Additional auxilliary board can be fitted for
	extra relay outputs, 4-20mA loop etc.
Display	Backlit LCD, 122 x 32 pixel, large and small
2.00.009	character set.
Keyboard	Touch sensitive, 5 keys with bleeper.
Communication	RS232 input/output
General	Power fail detection with battery back-up,
	sufficient for at least 1 month.
Protection	IP41.
Connection	Screw terminals on rear of unit.
Weight	420g.
<u> </u>	

Connections will depend upon final function of unit.

COUNTER/TACHOMETER CATALOGUE









speed monitors



counters & tachometers



level control sensors











Walsall Road, Norton Canes, Cannock, Staffordshire. WS11 9TB UK Tel: +44 (0) 1543 277003 Fax: +44 (0) 1543 271217

Web: www.synatel.co.uk e-mail: sales@synatel.co.uk



LEVEL CONTROL RANGE

Synatel manufactures a range of level control equipment, both R.F capacitive and resistive, for use in most liquid and solid level sensing applications. Units are available with ATEX and CSA certification.

DIGIMATIC SELF CONTAINED CAPACITANCE DML4(A)

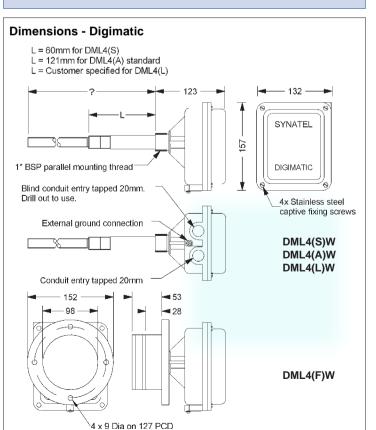
Fixed point capacitive level control suitable for detecting liquids, powders and granular solids. Automatic high/low level calibration with full manual override. LED display shows calibration and run mode readings. ATEX approved for explosive dust hazard area use.

Power shield compensator; prevents false signalling due to material build-up, sticking to probe. Reliable detection of most solids and liquids.

A range of unit types are available, including long & short powershield, flush probe mounting, *clear viewing lid - displays are visible through windows to avoid cover removal.



DML4(A)W ATEX category: ®II 1D (Zone 20).



SPECIFICATION -	GENERAL
Supply	110/230V ac, 24V dc
Load	1.5A max ac, 50mA dc.
Ambient Temp	-10°C to +50°C.
Output	SPCO Relay rated @ 2.5A 240V ac Non Ind.
Output Mode	Switch selectable for output normally ON
	(high level) or normally OFF (low level).
Calibration	Membrane pushbutton with LED Display.
	Automatic calibration with full manual
	override.
Indicators	Digital display for calibration and run mode +
	power, timer and O/P LED's.
Mounting	1" BSP parallel.
Protection	IP65.
Compensator	Power shield compensates for material build
	up between probe and vessel wall. Prevents
	false signalling. Ideal for sticky or viscous
	materials.
Weight	DML4(AW) - 2Kg plus probe rod,
	200mm rod: 0.25Kg.
	300mm rod: 0.25Kg.
	1 metre rod: 1.50Kg.
	2 metre rod: 3.00Kg.
	10 metre wire rope: 1.75Kg.

Connections Normally open - Normally closed (₆)— +24v dc dc Supply (5) — 0v dc (4) 230v ac Line (₃) 110v ac Line Type: DML4(A) 2 Neutral 1)—— Ground (Earth)

The DIGIMATIC is supplied with a fuse fitted in the AC fuseholder, fit into the DC position for 24V dc operation.

The fuse rating for this unit is 100mA anti-surge, IEC. No other rating may be used.

Stabilised 24V DC supply,

+6.5% to -10%

Probe head ordering codes: Standard unit: DML4(A)W.

Unit with short powershield: DML4(S)W.

Unit with extended powershield to customer specified length: DML4(L)W.

plus powershield length. i.e: DML4(L) 400 for unit with 400mm

(Probe rods for above units - see 'probe rods section'). Flush mounting unit: DML4(F)W

Remove W, unit will be fitted with a solid lid. i.e: DML4(A).

*Special Conditions of Use (Certificate includes X).

Digimatics with a clear viewing lid - DML4(A)W - Where units are exposed to direct sunlight a cover MUST be fitted to shield from UV exposure. Applies to any version of Digimatic when fitted with clear lid

DIGIMATIC REMOTE CAPACITANCE DMR2A

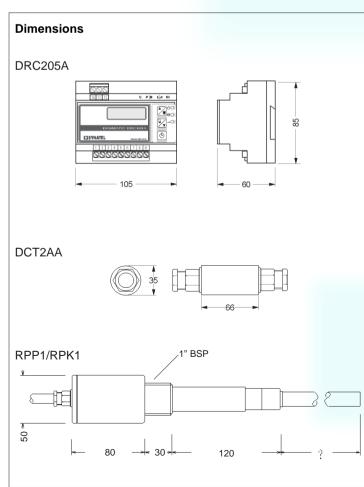
A 3 part, remote level sensor consisting of: a) Control unit DRC205A, b) Transverter DCT2AA signal conditioning interface, c) probe head/probe (type depends upon application/temperature).

Automatic high/low level calibration with full manual override. LED display shows calibration and run mode readings. Control module can be mounted up to 100 metres from probe head (ideal for installing into control panel). Probes available for up to 250°C use

The DMR2A is ideal for all level sensing applications where temperature or vibration are a problem, or space is restricted. The control unit (DRC205A) may be up to 100 metres from the probe head allowing calibration without need to climb the silo.

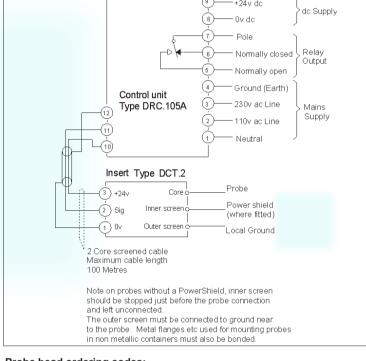
All standard Digimatic features are retained including power shield compensator for preventing false signalling due to material build up.





Supply	DRC205A : 110/230V ac, 24V dc
Load	1.5A max ac, 50mA dc.
Ambient Temp	-10°C to +50°C. for DRC105A, probe head
	depends upon type used (upto 250°C).
Probe Heads	RPP1: Polypropylene suitable upto 125°C.
	RPK1: PEEK suitable upto 250°C.
Output	SPCO Relay rated @ 2.5A 240V ac Non Ind
Output Mode	Switch selectable for output normally ON
	(high level) or normally OFF (low level).
Calibration	Membrane pushbutton with LED Display.
Indicators	Digital display for calibration and run mode -
	power, timer and O/P LED's.
Mounting	1" BSP.
Protection	IP40 for DRC205A , IP65 all other parts.
Compensator	Power shield compensates for material build
	up between probe and vessel wall. Prevents
	false signalling.
Weight	DRC205A - 275gms.
	DCT2AA - 120gms.
	RPK1/RPP1 - 410gms.
	Plus probe rods as detailed below.

Connections



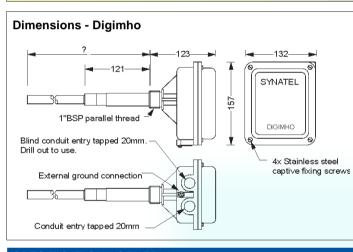
Probe head ordering codes: Standard unit: RPP1 (250°C), PEEK unit: RPK1 (350°C), plus control unit DRC205A, plus transverter unit DCT2AA, plus probe rod as required - see 'probe rods section'.

DIGIMHO SELF CONTAINED RESISTANCE DRL1

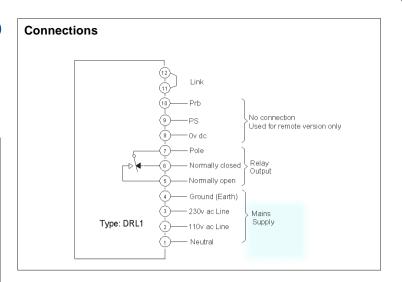
Especially suited for use with highly conductive, sticky materials such as carbon black, treacle, molasses etc.

Measuring range covers 500 ohms to 20K ohms. Power shield to automatically compensate for build up of conductive material around probe, preventing false operation.





SPECIFICATION	- GENERAL
Supply	110/230V ac.
Load	1.5A max ac.
Ambient Temp	-10°C to +50°C.
Output	SPCO Relay rated @ 2.5A 240V ac Non Inductive.
Output Mode	Switch selectable for output normally ON
	(high level) or normally OFF (low level).
Calibration	6 x in-line DIP switches.
Indicators	Power, timer and O/P LED's.
Mounting	1" BSP.
Protection	IP65.
Compensator	Power shield compensates for material buil
	up between probe and vessel wall. Prevents
	false signalling.
Weight	DRL1 - 2Kg.
	200mm rod: 0.25Kg.
	300mm rod: 0.25Kg.
	1 metre rod: 1.50Kg.
	2 metre rod: 3.00Kg.
	10 metre wire rope: 1.75Kg.



Probe head ordering code:

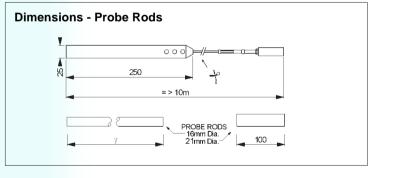
Standard unit: DRL1, plus probe rod as required - see 'probe rods section'.

PROBE RODS

Solid probe rods are manufactured from 303 S31 stainless steel, 10metre wire rope is 316 stainless, weight & other fittings are 303 stainless steel.

Probe rods for use with Digimatic DML4(A) & DMR2 plus Digimno		
DRL1:	DRL1:	
Code	Description	
822-006	100mm x 21mm dia. stainless steel. (200mm o/all)	
822-005	200mm x 16mm dia. stainless steel. (300mm o/all)	
822-003	1 metre x 16mm dia. stainless steel.	
822-004	2 metre x 16mm dia. stainless steel.	
823-004	10 metre stainless steel wire rope and weight.	
-		



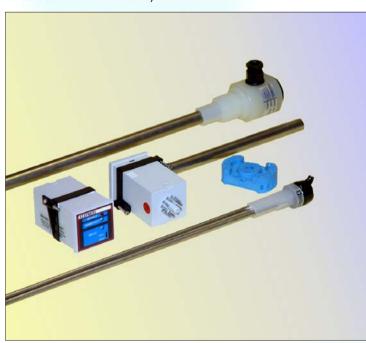


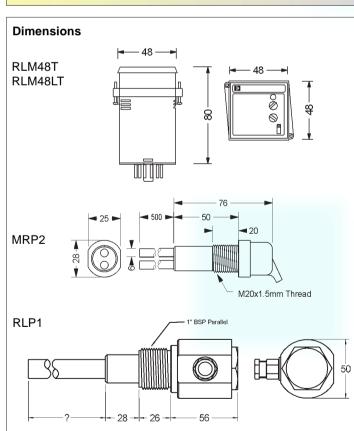
MODULAR RESISTIVE LEVEL SYSTEM RLL48

Consists of control module and separate probe units. Two probes can be used with one module to provide sequenced filling/ emptying. Choice of 'high' level control (RLM48T) or 'low' level control (RLM48LT).

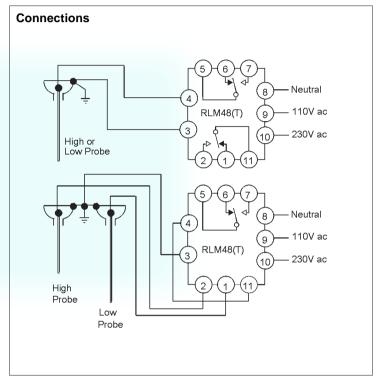
Adjustable time delay prevents spurious operation from liquid splashing.

Version also available for use with carbon black (RLM4 - refer to sales desk for more details).





SPECIFICATION - GENERAL		
Supply	110/230V ac,.	
Load	1.5A max ac.	
Ambient Temp	-15°C to +45°C for control module.	
Output	SPCO Relay rated @ 2.5A 240V ac Non Ind.	
Output Mode	RLM48T normally ON.	
	RLM48LT normally OFF.	
Calibration	Analogue rotary over range of 500 ohms to	
	30K ohms.	
Indicators	Output LED.	
Mounting	11 pin relay base roe RLM modules.	
Protection	IP40 for RLM modules, probes typically IP65.	
Weight	RLM48T/RLM48LT - 220gms.	
	RLP1 - 600gms + probe rod.	
	MRP2 - 300gms.	



	To order specify probes from the following list plus appropriate control module.	
Code	Description	
823-008	MRP2, 20mm mounting. 2 x 500mm probes.	
823-009	RLP1, 1" bsp mounting. Choice of probe lengths. See 'probe rods section' for details.	

Module ordering codes: High level control module: RLM48T.

Low level control module: RLM48LT.

11 pin international plug-in relay base required for modules.



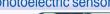
Walsall Road, Norton Canes, Cannock, Staffordshire. WS11 9TB UK Tel: +44 (0) 1543 277003 Fax: +44 (0) 1543 271217

Web: www.synatel.co.uk e-mail: sales@synatel.co.uk



LEVEL CONTROL CATALOGUE











counters & tachometers





special systems





SPECIAL/CUSTOM SYSTEMS CATALOGUE

PHOTOELECTRIC SENSORS



PROXIMITY SENSORS



SPEED MONITORS



COUNTERS AND TACHOMETERS



LEVEL CONTROL SENSORS



SPECIAL SYSTEMS







SPECIAL/CUSTOM SYSTEMS CATALOGUE

Synatel have their own in-house design & manufacturing capabilities including: Expert CAD/CAM design & draughting staff, component sourcing & purchasing expertise, manual & automatic PCB assembly & flow soldering. Plus we have a dedicated team of test engineers using manual, semi-automatic & automatic test rigs to ensure high quality, reliable products every-time. **SYNATEL - Detection & Control in Action!**

CUSTOM DESIGN/MANUFACTURE

- From concept through to finished product.
- Existing circuit boards manufactured, populated & tested.
- Product modification/design.
- ▶ Redesign/manufacture of existing circuit.
- International approvals applied, where required.



WIRELESS COMMUNICATION

- Full Wireless Communication.
- Bluetooth Communication.
- Network Capability. WLAN.
- Telecoms. Text or e-mail notifications.



APPROVALS

- ATEX UK/European markets.
- IECEx International markets inc. Australia & Singapore.
- CSA Canadian/North American markets.
- InMetro Brazilian market.
- CE Low voltage, RF directives etc. (contact us for details).

(Some approvals are available as standard, others available at certification cost).



If you have specialist sensor needs, contact Synatel - our expert Sales & Design staff are happy to talk through your requirements & provide quotations against your specifications. Quantities, Approvals (if required) & time scales are all taken into consideration - giving you all the information that you require to enable you to make an informed decision. Call +44 (0) 1543 277003, or e-mail sales@synatel.co.uk for more information.

See our website: www.synatel.co.uk

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Walsall Road, Norton Canes, Cannock, Staffordshire. WS11 9TB UK

> Tel: +44 (0) 1543 277003 Fax: +44 (0) 1543 271217

Web: www.synatel.co.uk e-mail: sales@synatel.co.uk



DIGIMATIC DML4AI ATEX & IECEX APPROVED CAPACITANCE LEVEL PROBE SENSOR

A fixed point RF, capacitance level control suitable for use in non-conductive liquid & free flowing granular solids. Approved for use in explosive dust hazard areas, such as flour mills, silo's, saw mills, paper mills. Multivoltage supplies, relay output, powershield technology - compensates for material build up/sticking to probe rod (prevents false signaling).

- ATEX/IECEx approved (explosive dust hazard area) - conforms to EN60079 directive(s).
- Programmable sensitivity for product being detected.
- Programmable output timer prevents false signalling from material 'splashing' on probe rod.
- Powershield prevents false signalling from material sticking/clinging to probe rod & side wall of container.
- LED display used for calibrating sensitivity & timer settings, also shows material actual level sensing values in run mode.
- ▶ Multi Voltage Supplies: 24V dc or 110/240V ac.
- Relay output. Volt free change over contacts.
- ▶ 1"BSP male mounting thread.
- LED indication of Power On, Calibrating & Output state.
- ▶ Membrane keypad for programming sensitivity & timer settings.

Options available:

- ► Short power shield 70mm long
- Flush mounting 98mm dia, 53mm deep, with 4 x 9mm holes on 127 PCD flange mounting.

? = Probe Rod Lengths: 100mm x 24mm dia. 30 cm x 16mm dia.

1 metre x 16mm dia. 2 metre x 16mm dia.

10 metre wire rope & weight.

Note: 1 metre, 2 metre & 10 metre wire rope probes can be cut to length, on site using a hacksaw.

ATEX Cetificate Details - DML4AI:

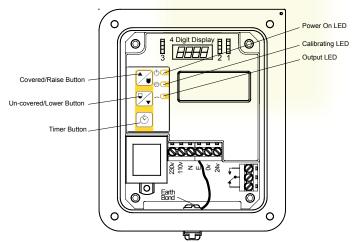
Certificate No: TRAC11ATEX11268X ExII 1 (1)D



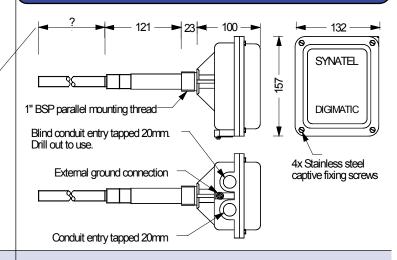
CONNECTIONS/FUNCTIONS

Switch Functions:

SW1 = High/Low SW2 = Cal/Park SW3 = Auto/Man



DIMENSIONS - standard unit



IECEx Certificate Details - DML4AI:

Certificate No: TRC 12.0016X Ex ta[ia] IIIC T100°C $-20^{\circ}C \ge Tamb \ge +50^{\circ}C IP65$

Walsall Road, Norton Canes, Cannock, Staffordshire, WS11 9TB UK

> Tel: +44 (0) 1543 277003 Fax: +44 (0) 1543 271217

Web: www.synatel.co.uk e-mail: sales@synatel.co.uk



Conform to relevant parts of BS EN 60079 Standards

ATEX & IECEx APPROVED SENSORS CATALOGUE





ALSO AVAILABLE FROM SYNATEL





COUNTERS AND TACHOMETERS



LEVEL CONTROL SENSOR



SPECIAL SYSTEMS







18mm & 30mm ATEX & IECEx SENSORS

A range of sensors including: Inductive & Capacitive proximity switches, stopped motion and underspeed monitors all ATEX & IECEx approved to EN60079 directive. Certified for Dust or Gas hazard area use as shown. Units are fully encapsulated to help minimize effects from vibration & prevent moisture ingress.

ID/E1MOAI

ID1MZAI

IE1MZAI

ID/E1TOAI

ID1TZAI

IE1TZAI

PU1TZAI

PU1TRAI

All units on this page are ATEX/IECEx approved (explosive dust/gas hazard area) - conforms to EN60079 directive(s).

Inductive proximity sensor 18mm Diameter housing (1)

▶ 10-30V dc 4 wire npn/pnp connection (3) & (4), or 24-240V ac/dc 2 wire FET output connection (5)

8mm operating range, 100mA output, 100 Hz operating speed.

Inductive stopped motion sensor 18mm Diameter housing (1)

24-240V ac/dc 2 wire FET output connection (5) **SU1MZAI**

8mm operating range, 100mA output, 15-3600 ppm operating speed. (4 seconds between pulses min.).

Inductive Proximity sensor 30mm Diameter Housing (2)

▶ 10-30V dc 4 wire npn/pnp connection (3) & (4), or 24-240V ac/dc 2 wire FET output connection (5)

▶ 9mm operating range, 100mA output, 100 Hz operating speed.

Inductive Underspeed Sensor 30mm Diameter Housing (2)

≥ 24-240V ac/dc 2 wire FET output connection (5) or 15-240V dc/24-240V ac 5 wire relay output connection (7)

> 9mm operating range, 10-3600 ppm operating speed. (20% trip below normal running speed). 2 wire - 100mA output.

5 wire - 3A non-ind. output.

Capacitive Proximity Sensor 30mm Diameter Housing (2)

≥ 24-240V ac/dc 2 wire FET output connection (5) or 15-240V dc/24-240V ac 5 wire relay output connection (7)

Typically 25mm operating range (adjustable). 2 wire - 100mA output. 5 wire - 3A non-ind. output.

CD1TZAI CE1TZAI CD1TRAI CE1TZAI



ATEX Certificate Details - 18mm Sensors:

Certificate No: Baseefa14ATEX0115X ExII 2G

ExII 2D Exl M2

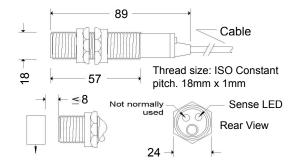
IECEx Certificate Details - 18mm Sensors:

Certificate No: BAS 14.0061X Ex mb IIC T5 Gb Ex mb IIIC T1000°C Db Ex mb I Mb

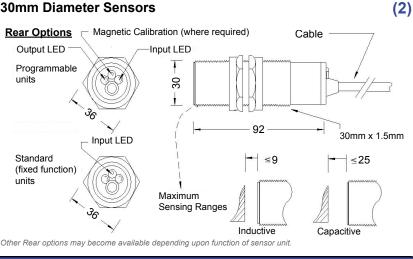
-15°C ≥ Tamb ≥ +50°C IP66

DIMENSIONS

18mm Diameter Sensors



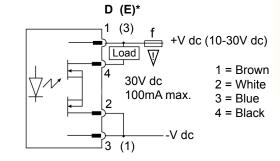
30mm Diameter Sensors



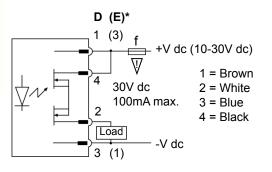
CONNECTIONS (options)

4 wire dc connections

Current Sink (npn)



Current Source (pnp)



Note*: Supply Connections: Output normally OFF - use D connections, Output normally ON - use (E) connections.

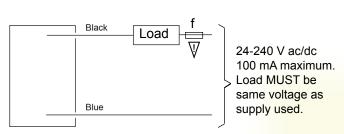
2 wire dc connections

(5)

(7)

(3)

(1)

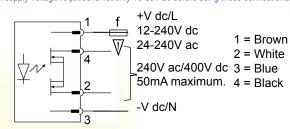


4 wire universal connections

(6)

(4)

Note: Check supply voltage required is not only 10-30V dc before using these connections



Note: additional output fusing may be required to suit application, local regulations, certification requirements.

5 wire relay connections

+V/L Brown Black/Orange Supply 60V ac/dc 3A Black 15-240V dc non-inductive 24-240V ac maximum. 2VA Black/Red -V/N Blue

Note: additional output fusing may be required to suit application, local regulations, certification requirements.

ATEX Certificate Details - 30mm Sensors:

Certificate No: Baseefa12ATEX0266X

ExII 1G ExII 1D

IMPORTANT NOTE!



Fusing: 1500A Capable (500mA maximum rating). 1 fuse per unit **MUST** be used.

IECEx Certificate Details - 30mm Sensors:

Certificate No: BAS 12.0118X Ex ma IIC T5 Ga Ex ma IIIC T1000°C Da

 $-15^{\circ}C \ge Tamb \ge +50^{\circ}C IP66$